

Children Products - Plastic Injection Mould



Children Products

Children Products Mould:

Our Company specializes in the production of plastic injection mould and press tool. We have produced a wide range of children kettle, children chairs and so on which have different colors and shapes to satisfy the child's curiosity. Our products, hard wearing and environmentally-friendly, have an excellent durability to the high active chemicals of acid and alkali, amines and the dust and grease in the air is not easy to be absorbed.

1. Major equipment: CNC machining centre CNC, numerical control milling machine, EDM machine tool, linear cutting machine, drilling machine, grinding machine and flying cutter.
2. Process capability: the development and designing of products, mold design, mould making and injection molding processing, 10sets(50 - 100pairs)/ month
3. Name: children products mould
4. Manufacturing lead time: 30-50days
5. Materials : cavity, core P20, hardness >40hrc, molding board, mould feet 45#
6. Temperature control system: hot runner, keeping constant temperature
7. Cooling: circulation
8. Post treatment: Nitrogen hardening